


DART AEROSPACE LTD		Work Order:	22159
Description: Cam Lock		Part Number:	D3373-5
Dwg: D3373 Rev. A		Qty:	40
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.01.07	40
2	PG	Issue P/O: <u>7807362</u> For D3373-5 Keyed Unalike P/N: 1770A41 or Alike P/N: 1770A421 Possible Supplier: McMaster Conformation of Parts Specification sheet is required	U	05.01.07	40
3	RG	Receive and Inspect for transit damage Ensure Conformation of Parts Specification sheet is attached	CL	05/01/07	40
4	QC6	Inspect dimensions as per Dwg D3373	U	05.01.07	40
5	PK	Identify and Stock Identify Keyed Unalike as: D3373-5D - 25 Identify Keyed Alike as: D3373-5KA - 15 4.44	CL	05/01/10	40
6	AC	Cost / part: <u>4.52</u>	Sye	05.01.11	40
7	DC	Close W/O <u>9.51</u> Inspect Level 21	HJ	05.01.12	40

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	

RELEASED
05.01.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

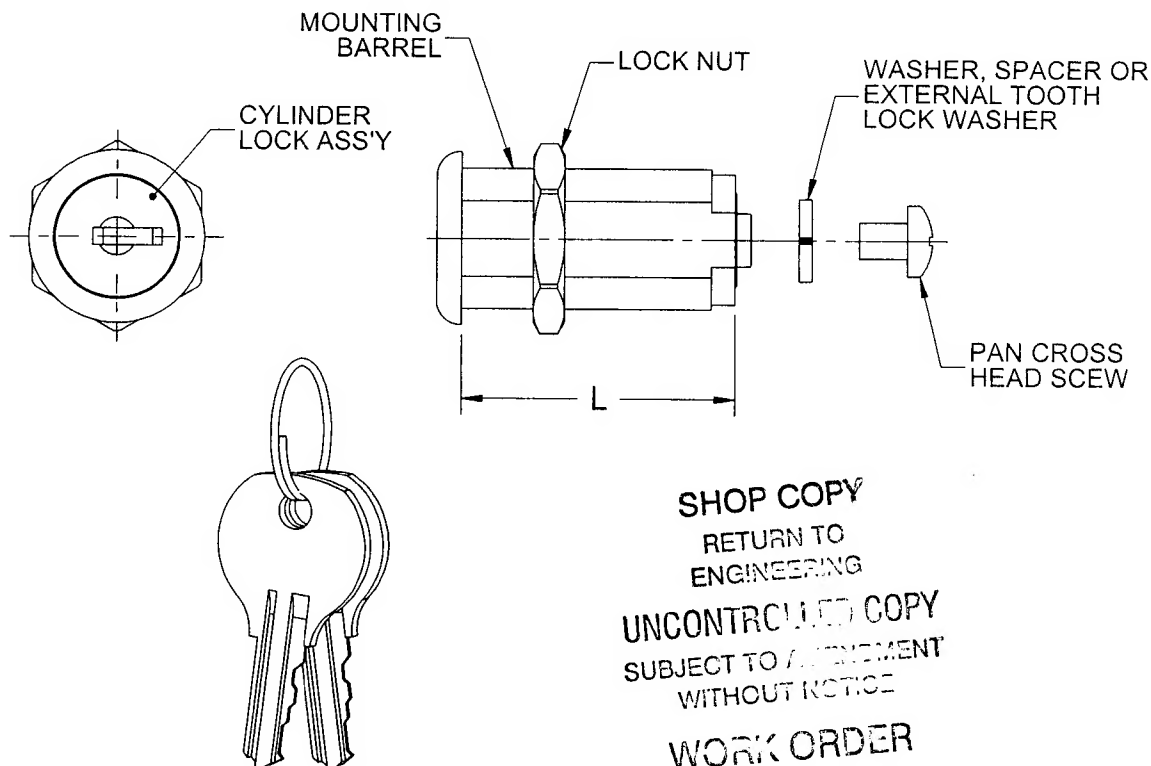
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3373	REV. A SHEET 1 OF 1
DATE 04.12.10		TITLE CAM LOCKS	SCALE 1:1
A	04.12.10	NEW ISSUE	

PRELIMINARY ISSUE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 22159

DART P/N	SUPPLIER McMASTER P/N	L (in)	REPALACEMENT KEY DART P/N
D3373-1	1770A51	0.43	D3373-1K-XXXXX
D3373-3	1770A54	0.94	D3373-3K-XXXXX
D3373-5	1770A41	1.44	D3373-5K-XXXXX
D3373-7	1770A71	1.72	D3373-7K-XXXXX

To order Replacement keys from McMaster, order 1770A2 and specify key number. number where "XXXXX" represents key number for 3/4" diameter lock.
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENIONS ARE IN INCHES

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 07, 2005
08:31 am

Work Order No : 0022159
Project Name : D3373-5
Project For :
Work Order Type : Main
Main WO Number :
House Part Number : D3373-5
Description : Cam Lock
Manufactured : Yes
Amount Req'd : 40
Amount Done : 0
Start Date : 01-07-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code :
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-125-07 23-71	1770 A424	15 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C420A,3/4" DIA HOLE,1-1/8" MATERIAL THK SAME AS 1770A421 3	2	15 EA	15
1-126-05 24-89	1770 A72	20 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C346A,3/4" DIA HOLE,1-7/16" MATERIAL THK SAME AS 1770A721 5	8	20 EA	20
1-126-03 06-85	1770 A41	25 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT,3/4" DIA HOLE,1-1/8" MATERIAL THK 6	1	25 EA	25
1-127-01 02-57	1770 A55	8 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C390A,3/4" DIA HOLE,5/8" MATERIAL THK SAME AS 1770A552 <i>c 20510/1105</i>	6	8 EA	8
1-127-01 03-07	1770 A51	35 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT,3/4" DIA HOLE,7/64" MATERIAL THK 6	3	35 EA	35
1-128-03 04-86	1770 A54	5 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT,3/4" DIA HOLE,5/8" MATERIAL THK 1	5	5 EA	5
1-128-02 04-61	1770 A71	10 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT,3/4" DIA HOLE,1-7/16" MATERIAL THK 3	7	10 EA	10
						475

ROSPACE LTD
BERDEEN ST
ESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**
2007362

Today's Date: 1/04/05

MCMaster-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE +
2 OF 2
MCM NUMBER
4225983-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-130-10 46-80	1770 A523	28 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C413A, 3/4" DIA HOLE, 7/64" MATERIAL THK SAME AS 1770A522 5 <i>C205101105</i>	4	28 EA	28

WEIGHT

31

8

4225983-01 6

DART AEROSPACE LTD

MCMaster-CARR
WAREHOUSE INSTRUCTIONS
MUST SHIP TODAY
FedEx PRIORITY
HUB
LNS

PURCHASE ORDER
2007362

CYCLE

050

RT114

1/04/05 14:27 475

00021

AIR CAN